

仕 様 書

品名: ステンレス用 月光ドリル

品番: 6GK-2.0-JP/6GK-2.4-JP/6GK-2.5-JP/6GK-2.6-JP/6GK-2.8-JP/
6GK-3.0-JP/6GK-3.2-JP/6GK-3.3-JP/6GK-3.4-JP/6GK-3.5-JP/
6GK-3.6-JP/6GK-3.7-JP/6GK-3.8-JP/6GK-4.0-JP/6GK-4.2-JP/
6GK-4.3-JP/6GK-4.5-JP/6GK-4.8-JP/6GK-5.0-JP/6GK-5.1-JP/
6GK-5.2-JP/6GK-5.5-JP/6GK-6.0-JP/6GK-6.5-JP/6GK-7.0-JP/
6GK-8.0-JP/6GK-8.5-JP/6GK-9.0-JP/6GK-10.0-JP/6GK-11.0-JP/
6GK-12.0-JP/6GK-13.0-JP/6GK10P-JP/6GK-8PB-JP

The logo for JAPPY, consisting of the word "JAPPY" in a bold, blue, sans-serif font. The letters are slightly stylized, with the 'J' and 'P's having a unique shape.

因幡電機産業株式会社

1. 適用範囲

本仕様書はステンレス用 月光ドリルに適用する。

2. 製品名称・品番

品名	品番	品番
ステンレス用 月光ドリル	6GK-2.0-JP	6GK-4.5-JP
	6GK-2.4-JP	6GK-4.8-JP
	6GK-2.5-JP	6GK-5.0-JP
	6GK-2.6-JP	6GK-5.1-JP
	6GK-2.8-JP	6GK-5.2-JP
	6GK-3.0-JP	6GK-5.5-JP
	6GK-3.2-JP	6GK-6.0-JP
	6GK-3.3-JP	6GK-6.5-JP
	6GK-3.4-JP	6GK-7.0-JP
	6GK-3.5-JP	6GK-8.0-JP
	6GK-3.6-JP	6GK-8.5-JP
	6GK-3.7-JP	6GK-9.0-JP
	6GK-3.8-JP	6GK-10.0-JP
	6GK-4.0-JP	6GK-11.0-JP
	6GK-4.2-JP	6GK-12.0-JP
	6GK-4.3-JP	6GK-13.0-JP
月光ドリル 10 本セット	6GK10P-JP	
月光ドリルプレミアム BOX	6GK-8PB-JP	

3. 特徴

- ・刃先先端部の形状に独自の技術を採用し驚愕の切れ味を実現
- ・食付き、切削能力、切りくずの排出性を大幅に改善

4. 使用用途

被削材:ステンレス鋼、難削材、一般鋼、軟鋼、パイプ等

5. 使用材料

- ・ドリル部:コバルト高速度鋼(HSCO-M35)
- ・六角軸部:S45C

6. 製品仕様

品番	切径Φ(mm)	全長(mm)	溝長(mm)	シャンク径 (mm)
6GK-2.0-JP	2.0	86	30	六角軸 6.35
6GK-2.4-JP	2.4	92	36	
6GK-2.5-JP	2.5	92	36	
6GK-2.6-JP	2.6	95	38	
6GK-2.8-JP	2.8	99	40	
6GK-3.0-JP	3.0	103	43	
6GK-3.2-JP	3.2	103	43	
6GK-3.3-JP	3.3	105	46	
6GK-3.4-JP	3.4	105	46	
6GK-3.5-JP	3.5	105	46	
6GK-3.6-JP	3.6	108	49	
6GK-3.7-JP	3.7	108	49	
6GK-3.8-JP	3.8	108	49	
6GK-4.0-JP	4.0	113	55	
6GK-4.2-JP	4.2	113	55	
6GK-4.3-JP	4.3	113	55	
6GK-4.5-JP	4.5	116	57	
6GK-4.8-JP	4.8	119	60	
6GK-5.0-JP	5.0	123	64	
6GK-5.1-JP	5.1	94	54	
6GK-5.2-JP	5.2	97	55	
6GK-5.5-JP	5.5	97	55	
6GK-6.0-JP	6.0	104	64	
6GK-6.5-JP	6.5	107	66	
6GK-7.0-JP	7.0	107	75	
6GK-8.0-JP	8.0	116	82	
6GK-8.5-JP	8.5	124	89	
6GK-9.0-JP	9.0	127	93	
6GK-10.0-JP	10.0	133	100	
6GK-11.0-JP	11.0	140	103	
6GK-12.0-JP	12.0	149	111	
6GK-13.0-JP	13.0	152	114	

品番	セット内容
6GK10P-JP	Φ2.0、Φ2.5、Φ3.0、Φ3.2、 Φ3.5×2本、Φ4.0、Φ4.5、Φ5.0、Φ6.0
6GK-8PB-JP	Φ3.0、Φ3.2、Φ3.4、Φ3.5、Φ3.8、Φ4.5 Φ5.0、Φ6.0（プレミアムBOX内に収納）

7. 荷姿

単品（画像はΦ3.5）



セット品



プレミアムBOX

